

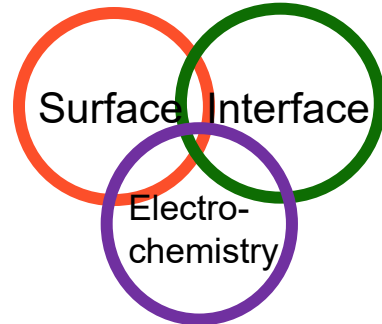
# 3D-Printing of Porous Electrodes for Electrochemical CO<sub>2</sub> Reduction

Ziyu Li<sup>1</sup>, Davoud Jafari<sup>2</sup>, Peyman Taheri<sup>1</sup>

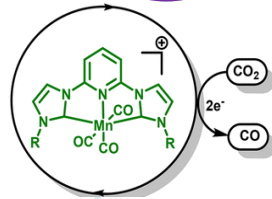
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<sup>2</sup> *Department of Design, Production and Management, University of Twente, The Netherlands.*





- Fabrication and Synthesis
- Characterizations



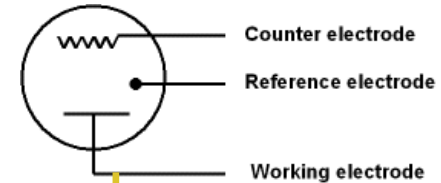
### I. Electrocatalysts

- CO<sub>2</sub> electrochemical conversion



### II. Corrosion

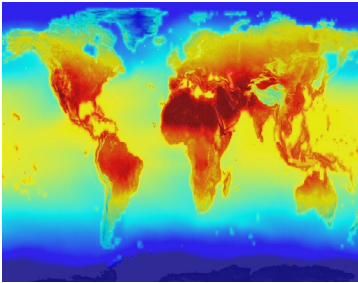
- Corrosion of electrocatalysts
- Corrosion inhibition



### III. Electrochemical Sensors

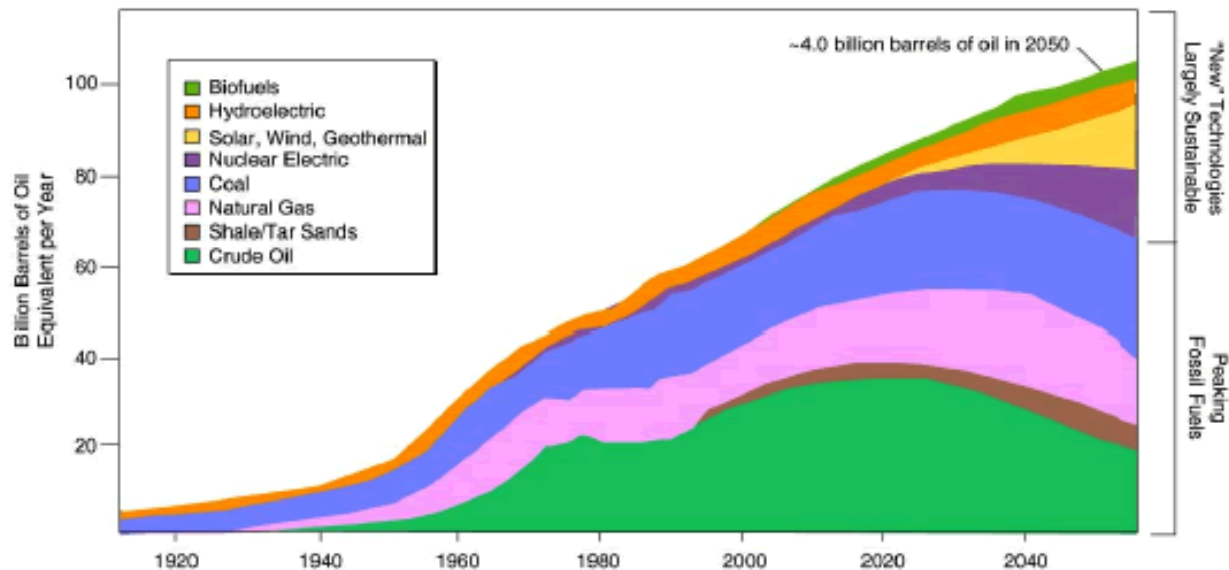
- Electrochemical impedance spectroscopy (EIS)

# CO<sub>2</sub> - Climate change!



# Long-term global energy generation

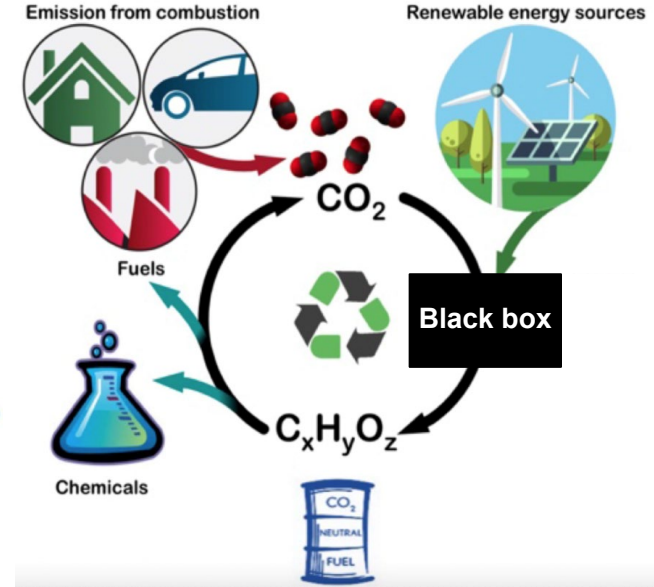
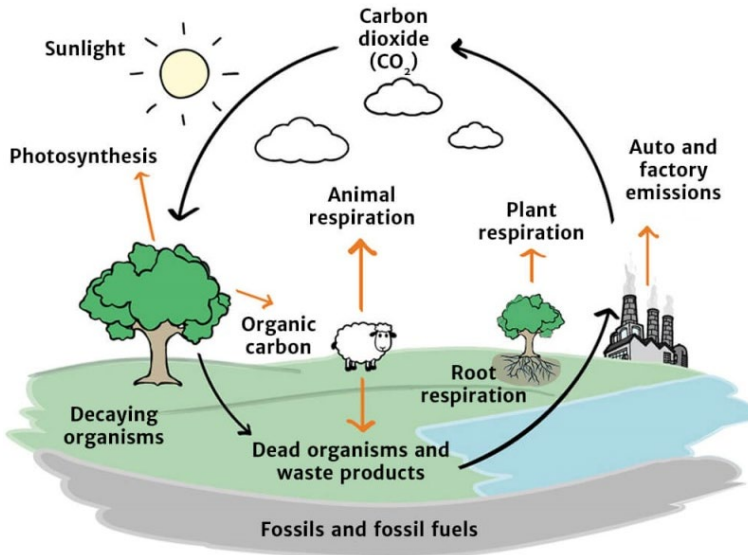
World Energy Demand—Long-Term Energy Sources



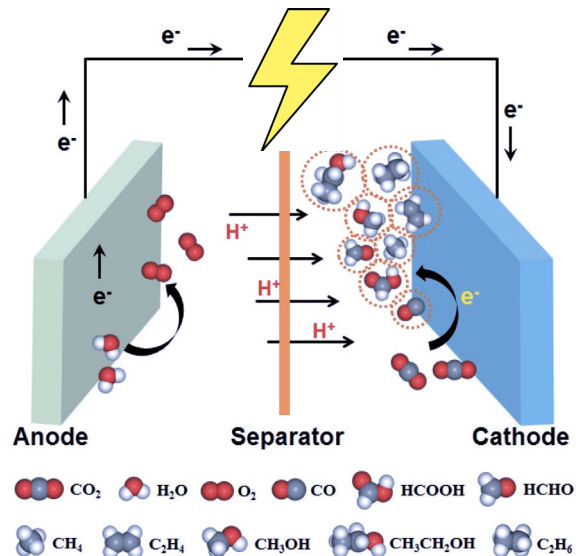
Sources: Lynn Orr, *Changing the World's Energy Systems*, Stanford University Global Climate & Energy Project (after John Edwards, American Association of Petroleum Geologists); SRI Consulting.

# “Carbon Cycle”

*Let's learn from the nature!*



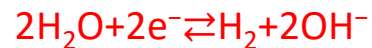
# The black box: Electrocatalysts



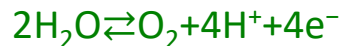
**Reduction:**



**Competative reduction:**

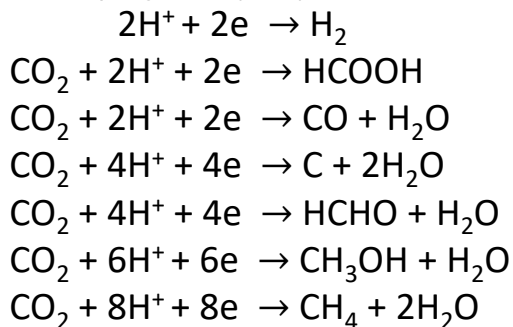


**Oxidation:**



# Thermodynamic & Kinetic Considerations

Y. Hori, *electrochemical CO<sub>2</sub> reduction on metal electrodes*, *Modern Applications of Electrochemical Technology*, No42, Springer, NY (2008).



$$E_{\text{SHE}}^0 = -0.41$$

$$E_{\text{SHE}}^0 = -0.61$$

$$E_{\text{SHE}}^0 = -0.53$$

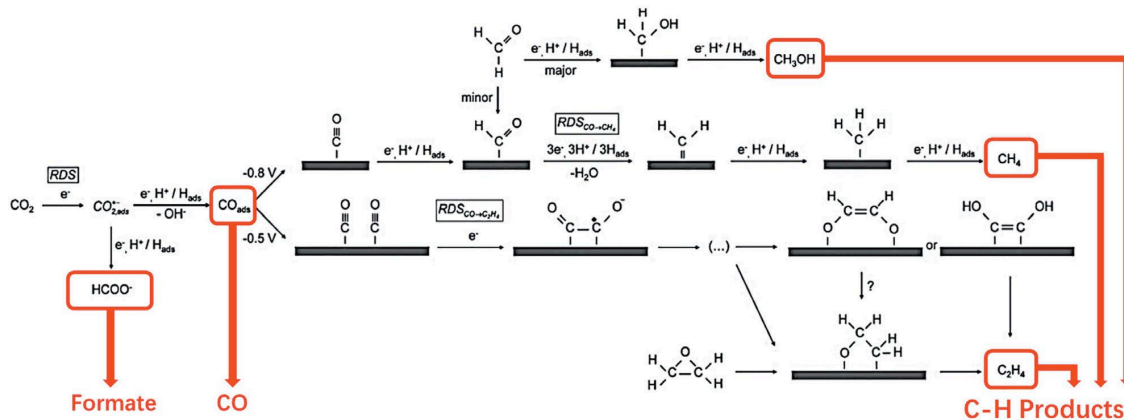
$$E_{\text{SHE}}^0 = -0.20$$

$$E_{\text{SHE}}^0 = -0.48$$

$$E_{\text{SHE}}^0 = -0.38$$

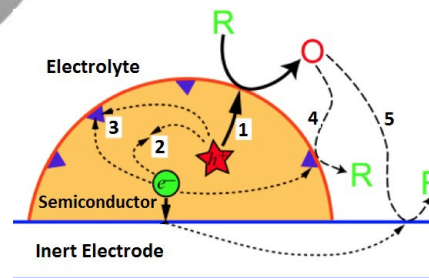
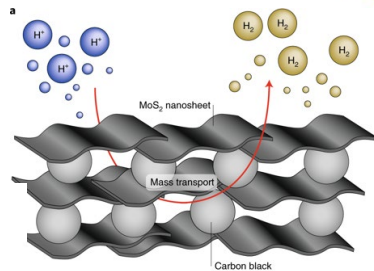
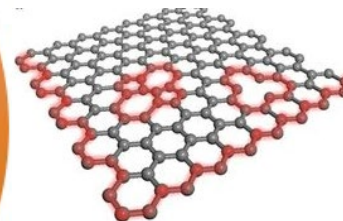
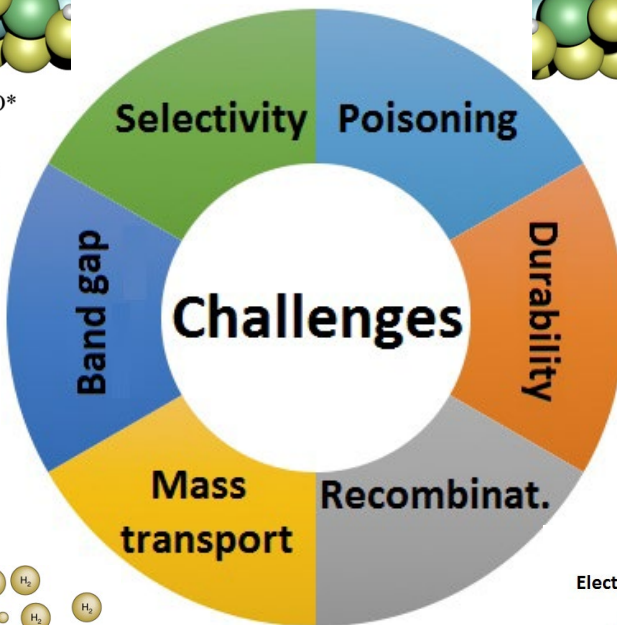
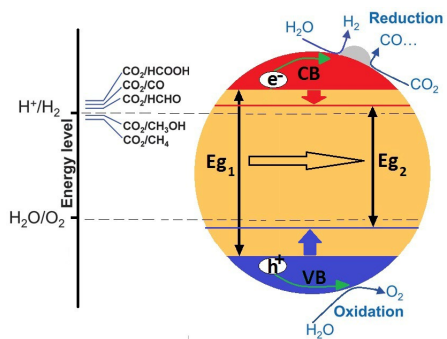
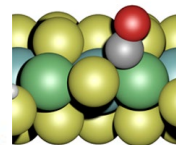
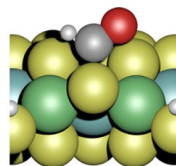
$$E_{\text{SHE}}^0 = -0.24$$

**All values are close to the H<sub>2</sub> evolution potential**

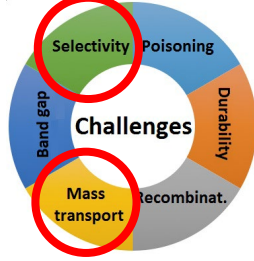


Yin, et al. *Trends in Chemistry*, November, Vol. 1, No. 8

# Practical Challenges

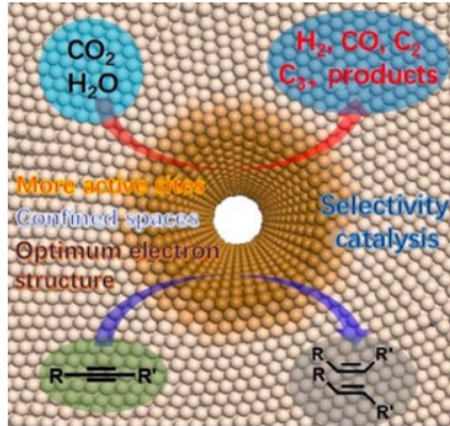




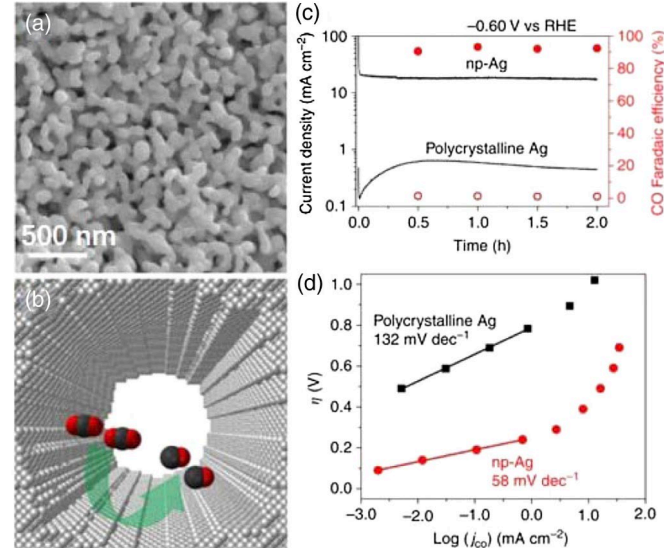


# Additive Manufacturing to Enhance CO<sub>2</sub> RR Efficiency

Min et al, *CCS Chem.*2022, 4, 1829–1842.



Porous Metal Nanocrystalline Catalysts



Lu et al. *F. A Selective and Efficient Electrocatalyst for Carbon Dioxide Reduction.* *Nat. Commun.*2014,5, 3242.

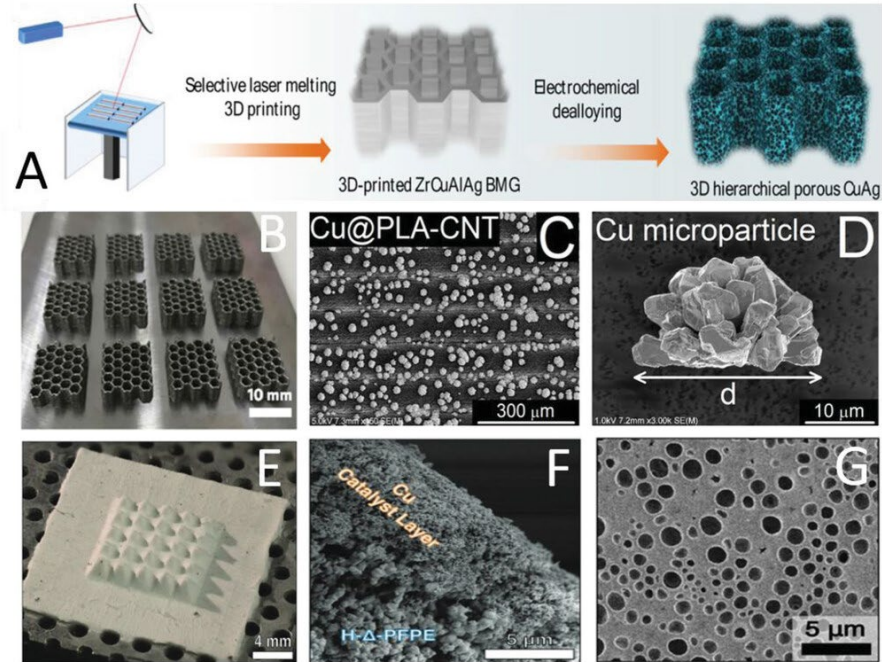
- Confined spaces increase the retention time of key intermediates to promote the selective catalysis.
- An increased surface area improves the
- Precise manufacturing of pore size and structure is a value offered by additive manufacturing!

## Objectives:

- ❖ Fabrication of porous electrode with improved catalytic performance through the sophisticated precise tuning of interconnected hierarchical pore sizes.
- ❖ Combine 3D printing techniques with tailored functional coating to improve the current/power densities of CO<sub>2</sub> electrochemical conversion.
- ❖ Fundamental understanding of the impact of material architecture on overall faradaic efficiency, in particular mass transfer limitations.

## The advantages of 3D-printed systems for CO<sub>2</sub> reduction:

- ❖ Complex geometry and distribution control
- ❖ Versatility in design
- ❖ Scalability and reproducibility
- ❖ Minimal waste production
- ❖ Cost-effectiveness

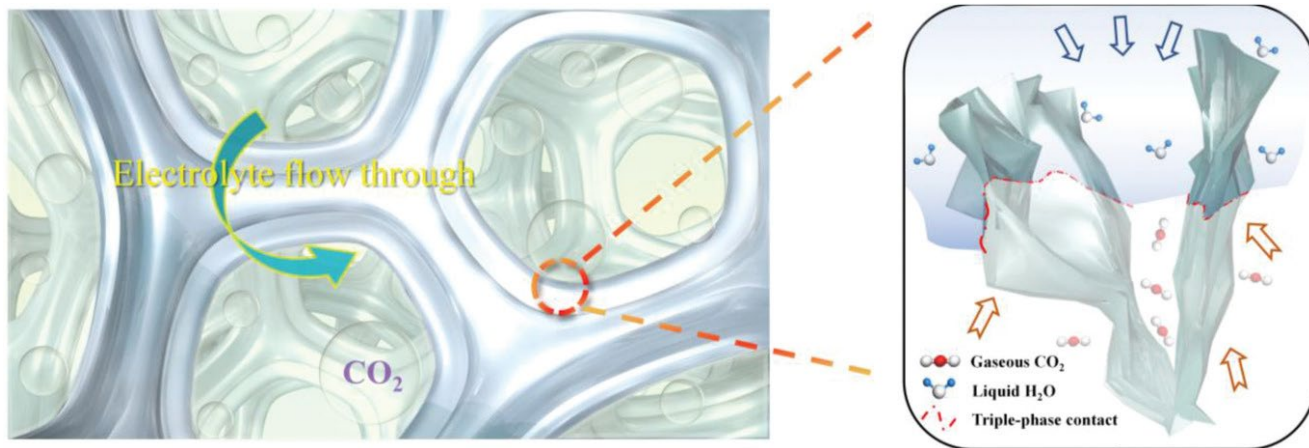


Padinjareveetilet et al., *Advanced Materials Interfaces* 10.8 (2023): 2201734

Funded by: 4TU Energy (PTB-PTB600)

## The merits of porous electrode for CO<sub>2</sub> reduction:

4TU.

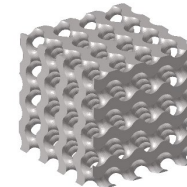
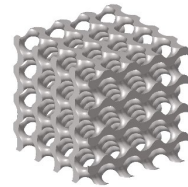
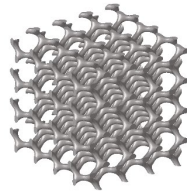
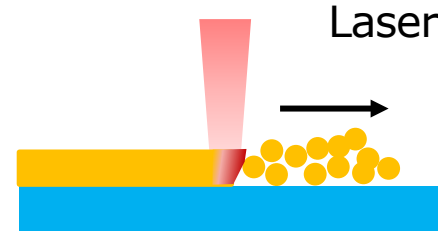
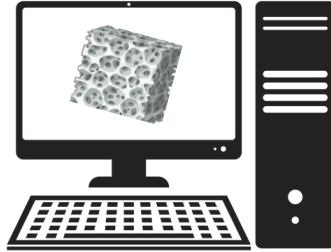


Shi et al., Advanced Science 9.30 (2022): 2204472.

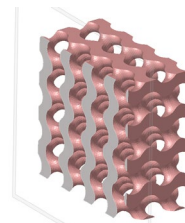
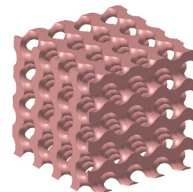
- ❖ improved the selectivity for CO<sub>2</sub> reduction,
- ❖ increased specific surface area for reactions,
- ❖ improved mass transfer properties,
- ❖ Reduced overpotential and energy efficiency.

# Fabrication of porous substrate

Laser Powder Bed Fusion: LPBF



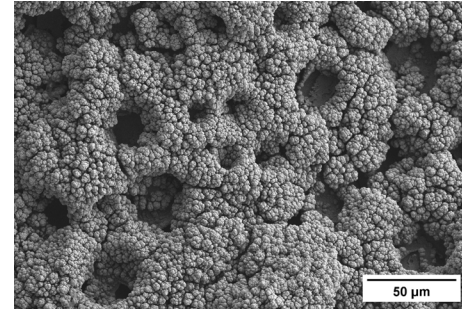
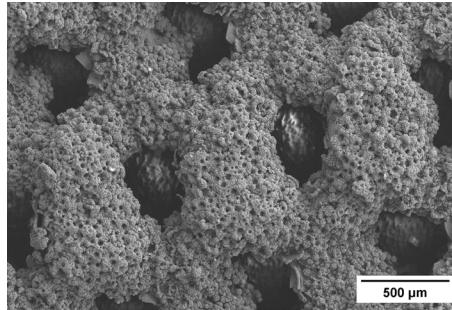
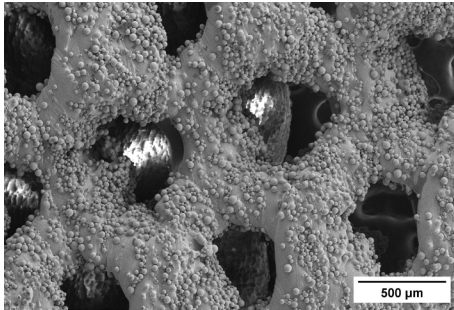
Porous materials with different pore sizes

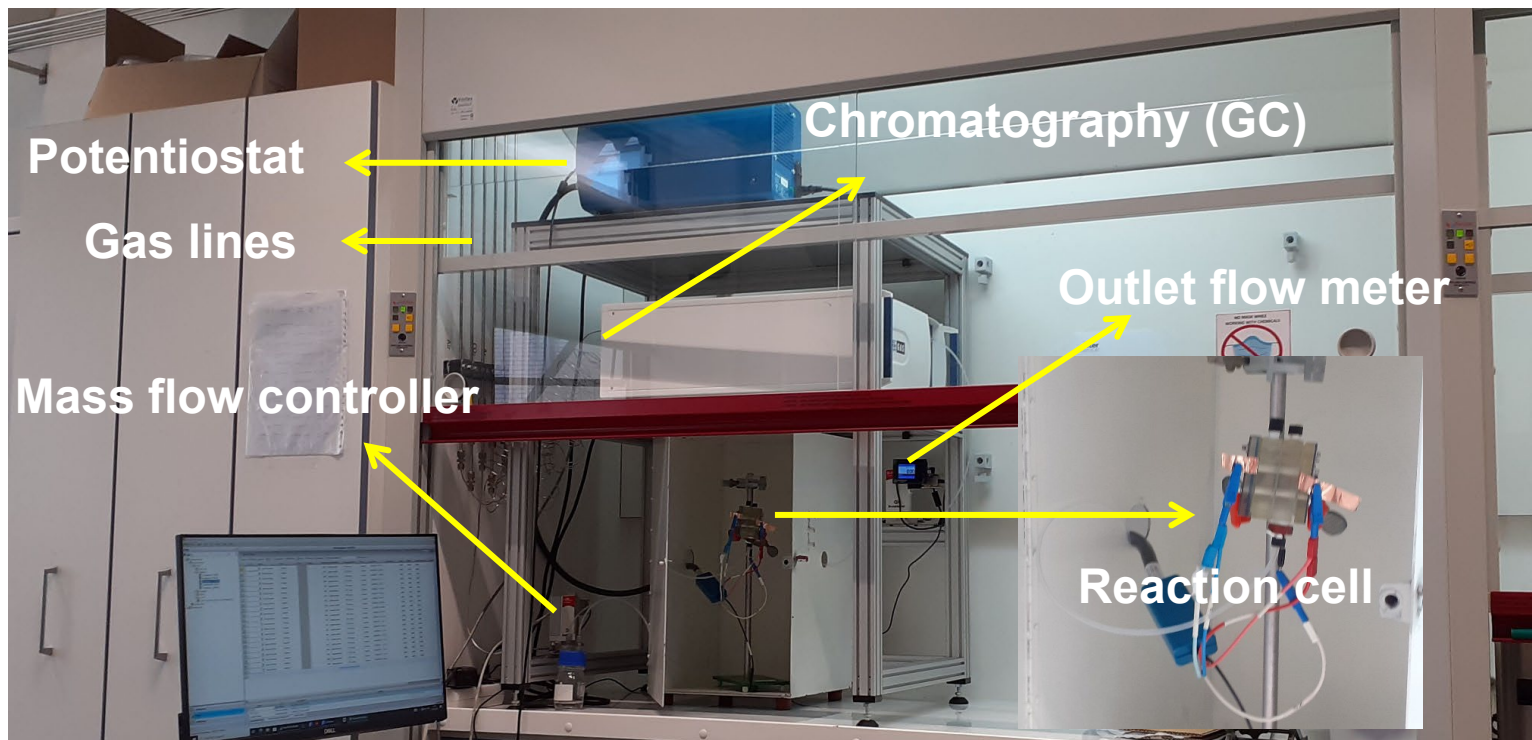


Functional coating decoration

4TU. **Fabrication of different porous sizes**

Ti-6Al-4V





## Summary & Next Steps

- ❖ Deposition of **Copper** (Cu) nanoparticles onto porous Ti alloy-based substrates through electroless deposition.
- ❖ Elucidating the impact of varying **pore size** on the efficiency and resultant products of CO<sub>2</sub> reduction.
- ❖ **Understanding** the effects of **pore size** and **co-catalysts** on the product selectivity.



# Thank you for your attention!



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