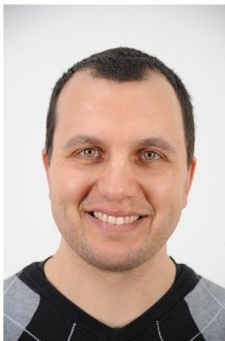


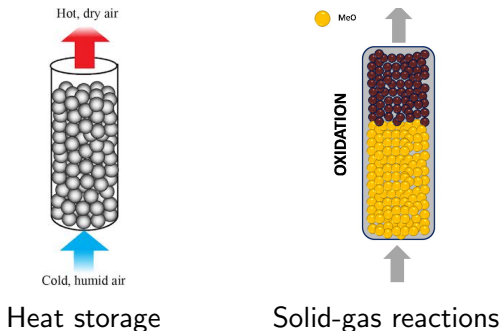
Thermo-Chemically Active Granular Materials



Thomas Weinhart, Mina Shahi,
Ruud van Ommen, Anthony Thornton

Background & Motivation

- ▶ Granular materials play a crucial role in many industries (chemical, energy, pharma, etc.)
- ▶ This often involves **chemo-thermo-mechanical** processes. (heat exchange, hydration, chemical reactions, catalysts).



- ▶ No open-source software exists to simulate such processes.
- ▶ Our project aims to bridge this gap.

Aim & Project overview

Aim of ChemGrain

- ▶ Develop an open-source simulation tool for particle simulations with chemo-thermal properties.
- ▶ Validate and apply the model to industrially relevant cases.
- ▶ Write follow-up grant.

Project overview

- ▶ **Thomas Weinhart, Anthony Thornton:**
Model development in MercuryDPM
- ▶ **Ruud van Ommen:**
Experimental validation with ozone decomposition
- ▶ **Mina Shahi:** Experimental validation with salt hydration,
Application to thermochemical heat storage

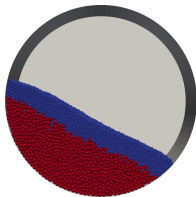
Particle simulations

- ▶ Simulates motion of many particles by applying forces.
- ▶ Implemented open-source in **MERCURYDPM**
- ▶ Coupled to gas-phase via drag relations.

Free-cooling gas



Rotating drum

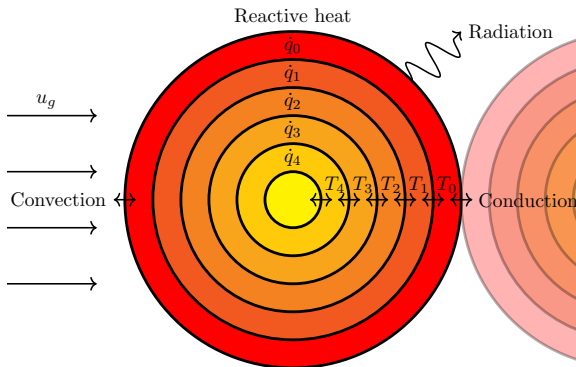


Silo flow



Modelling Heat Transfer

- ▶ Start with shell model.
- ▶ Solve the heat transfer equation $\frac{\partial \rho c_p T}{\partial t} = \frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \lambda_{\text{eff}} \frac{\partial T}{\partial r} \right) + \dot{q}_{\text{react}}$ with boundary conditions $-\lambda_{\text{eff}} \frac{\partial T}{\partial r} \Big|_{r=R} = \dot{q}_{\text{conv}} + \dot{q}_{\text{rad}} + \dot{q}_{\text{cond}}$.

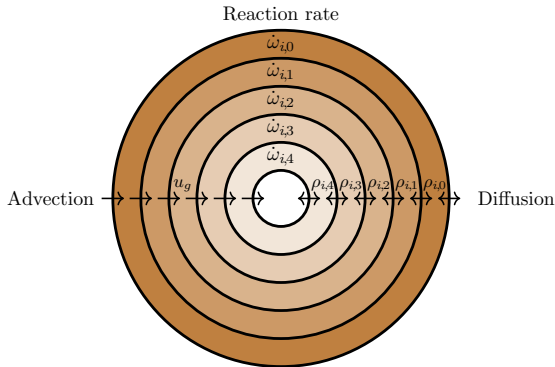


Modelling Mass Transfer

- Solve the species density equation

$$\frac{\partial(\epsilon\rho_i)}{\partial t} + \frac{1}{r^2} \frac{\partial}{\partial r} (r^2 \rho_i u_g) = \frac{1}{r^2} \frac{\partial}{\partial r} (r^2 D_i \epsilon \frac{\partial}{\partial r} \rho_i) + \epsilon \dot{\omega}_i$$

with boundary conditions $-D_i \frac{\partial \rho_i}{\partial r} \Big|_{r=R} = A_s (\dot{m}_{\text{diff}} + \dot{m}_{\text{adv}})$.

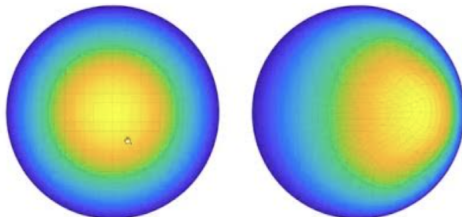


Modelling shape

- ▶ Extend shell model to non-spherical shapes using level-sets.

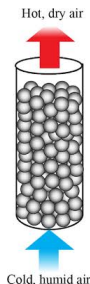


- ▶ Future: Generalise using model order reduction (decompose into dominant modes).



Validation: salt hydration

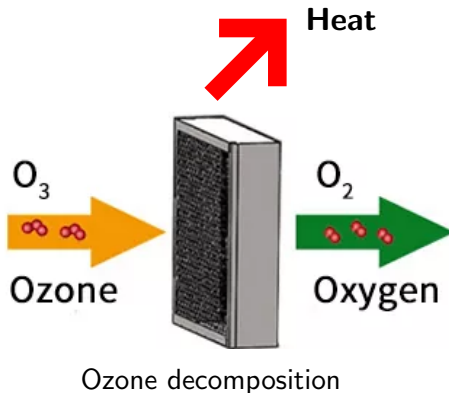
- ▶ Validation using salt (de-)hydration in a heat exchanger.
- ▶ Involves solid-gas reactions with phase change.
- ▶ Demonstration for real-world application.



Heat exchange, Hydration

Validation: ozone decomposition

- ▶ Experimental validation: ozone decomposition in a packed-bed reactor.
- ▶ Demonstrates chemical reactions and heat generation on catalyst surfaces.



- ▶ This project lays the foundation for further research into thermo-chemical granular systems.
- ▶ Apply for funding to extend model's capabilities/applications:
 - ▶ More complex chemical reactions.
 - ▶ Experimental validation at larger scales.
 - ▶ Use of sustainable materials.
 - ▶ Real-world applications in energy storage, catalysis, process optimisation.

Let's drive innovation in sustainable energy systems!

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